File No. 1652.68525 PATENT

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare:

That my residence, post office address and citizenship are as stated below next to my name:

That I verily believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

GATE OR DOOR FRAME ASSEMBLY AND METHOD OF MAKING A GATE OR DOOR

check one)	or which			
	[]	is attached hereto.		
	[X]	was filed on October 9 Application Serial No. and was amended on	9, 2003 as	
			(if applicable)	
as amended by a		ave reviewed and understa Iment referred to above.	and the contents of the above-identified spe	ecification, including the claims,
n accordance wi		cknowledge the duty to dis 7, Code of Federal Regul	sclose information which is material to the ations, §1.56(a).	examination of this application
	on(s) for p	patent or inventor's certific	rity benefits under Title 35, United States ate listed below and have also identified bing a filing date before that of the application	elow any foreign application for
Prior Foreign A	Application	on(s)		Priority Claimed
		Canada	07/October/03	[X] []
(Number)		(Country)	(Day/Month/Year)	Yes No
(Number)		(Country)	(Day/Month/Year)	[] [] Yes No
(Number)		Country)	(Day/Month/Year)	[] [] Yes No
States application of the states of the stat	, insofar and in the main in the main in the main informal informal informal informal manager.	as the subject matter of ea anner provided by the first nation as defined in Title	der Title 35, United States Code, §120 of a ach of the claims of this application is no a paragraph of Title 35, United States Code 37, Code of Federal Regulations, §1.56(a or PCT international filing date of this ap	ot disclosed in the prior United e, §112, I acknowledge the duty a) which occurred between the
United States A	pplicatio	n(s)		
Appl. Ser.No.)		(Filing Date)	(Status) (patented, pending	g, abandoned)
Appl. Ser.No.)		(Filing Date)	(Status) (patented, pending	g, abandoned)
	Th -4 -11			

That all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

I hereby appoint the following attorneys, with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, and request that all correspondence and telephone calls in respect to this application be directed to GREER, BURNS & CRAIN, LTD., Suite 2500, 300 South Wacker Drive, Chicago, Illinois 60606, Telephone No. (312) 360-0080:

Customer No. 24978

Attorney	Reg. No.	Attorney	Reg. No.
Roger D. Greer	26,174	Carole A. Mickelson	30,778
Patrick G. Burns	29,367	Brittany C. MacDonald	44,159
Lawrence J. Crain	31,497	Arik B. Ranson	43,874
Steven P. Fallon	35,132	Thomas R. Fitzsimons	40,607
Paul G. Juettner	30,270	Josh Snider	47,954
Thomas R. Juettner	16,158	Joe Fox	41,760
James K. Folker	37,538	Philip M. Kolehmainen	22,992
Laura R. Wanek	53,737	Charles C. Claunch	51,221

I hereby grant the above-named attorneys the right to insert the Application Serial Number in the appropriate place on this document, once such number has been assigned from the United States Patent & Trademark Office.

Full name of sole or one joint inventor:	Richard BOROVIAK
Inventor's signature:	
Date:	
Residence and Post Office Address	219 Weybourne Road
Address	Oakville, Ontario, Canada L6K 2T7
Citizenship:	Canadian
Full name of sole or one joint inventor:	
Inventor's signature:	
Date:	
Residence and Post Office Address:	
Address	
Citizenship:	
Address for Correspondence:	GREER, BURNS & CRAIN, LTD. Suite 2500 300 South Wacker Drive Chicago, Illinois 60606

Customer No. 24978